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The A, B and C axes are ordered alphabetically to correspond with the X, Y and Z axes. Although there are 6-axis CNC machines, such as Zimmermann's FZ 100 Portal milling machine, 5-axis configurations are more common, since adding a sixth axis typically offers few additional benefits.. One last note about axis-labeling conventions: in a vertical machining center, the X- and Y-axes reside in ...

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